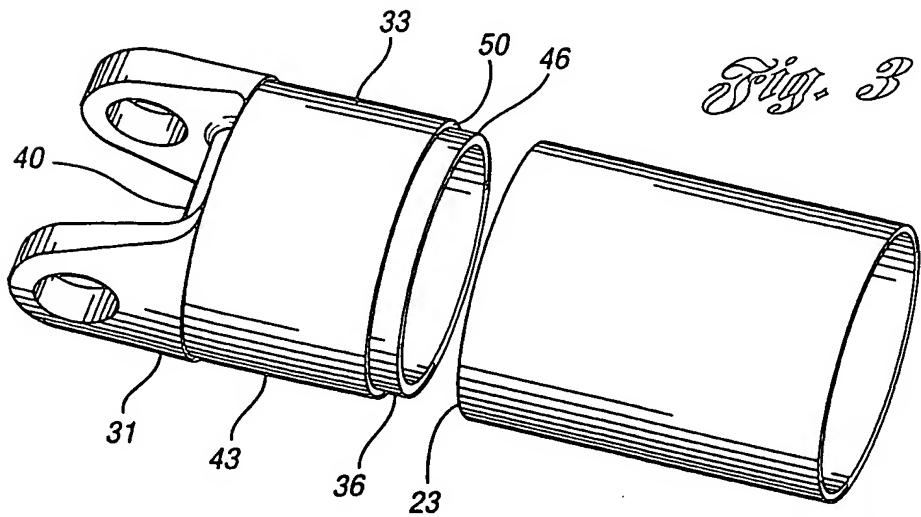
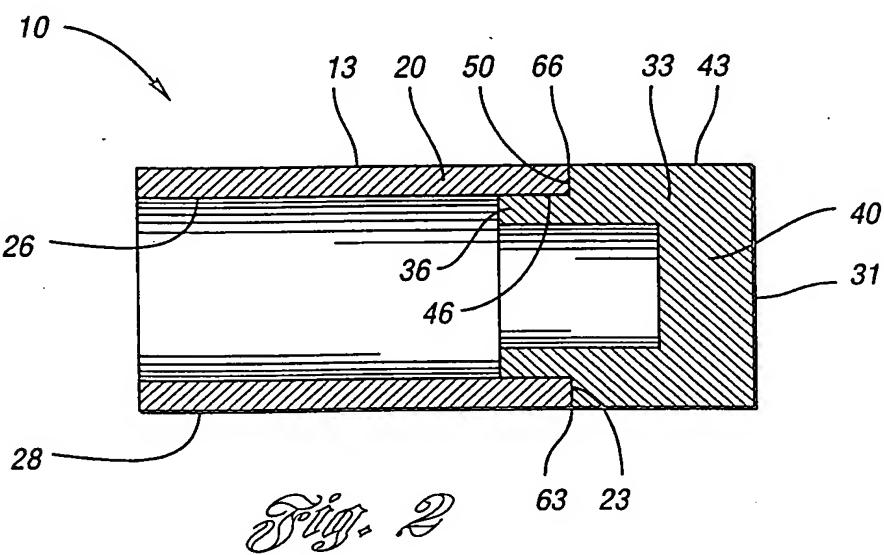
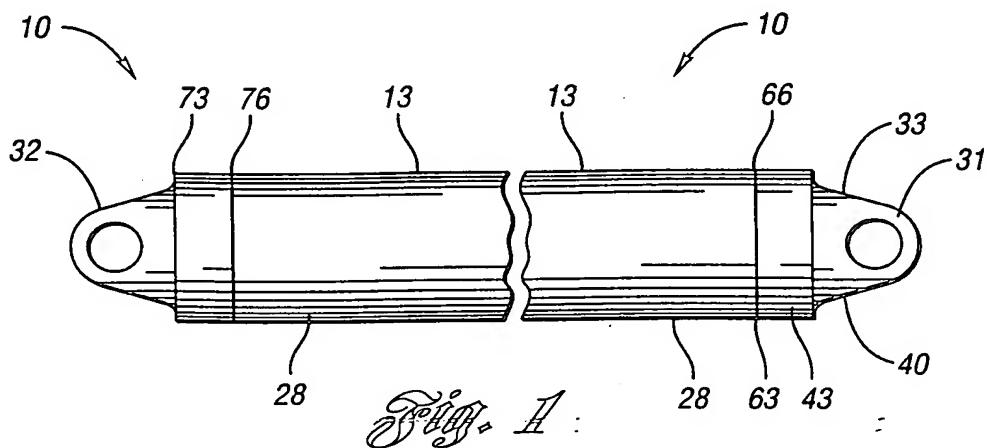


APPROVED	O.G. FIG.
BY	CLASS SUBCLASS
DRAFTSMAN	

S. Patent Application for: Laser-Welded Driveshaft And Method Of Making Same
 Inventor: Raghavan et al.; U.S. Serial No. 10/035,066
 Attorney Docket No. 10541-870

✓

1/2



APPROVED	O.G. FIG.
BY	CLASS
DRAFTSMAN	SUBCLASS

U. S. Patent Application for: Laser-Welded Driveshaft And Method Of Making Same
 Inventor: Raghavan et al.; U.S. Serial No. 10/035,066
 Attorney Docket No. 10541-870

2/2

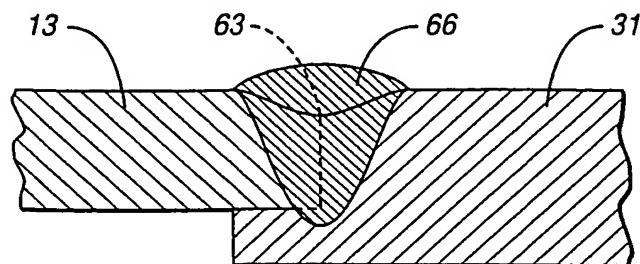


Fig. 4

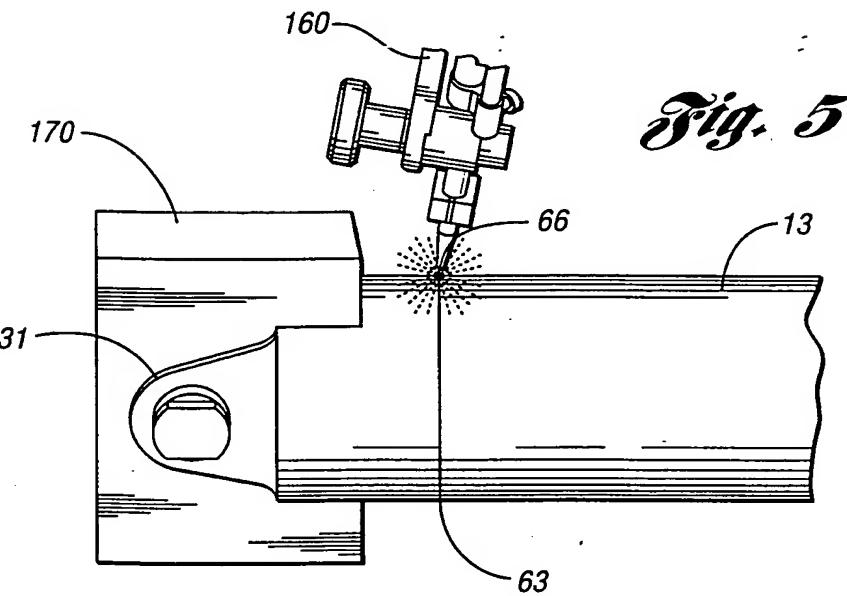


Fig. 5

110

Fig. 6

PROVIDING THE DRIVESHAFT INCLUDING A TUBE HAVING AN OPEN END AND A YOKE HAVING A TUBE-ENGAGING PILOT

113

DISPOSING THE TUBE-ENGAGING PILOT THROUGH THE OPEN END TO ENGAGE THE PILOT AND THE TUBE

120

LASER WELDING THE YOKE AND THE TUBE AT THE TUBE-YOKE INTERSECTION

130